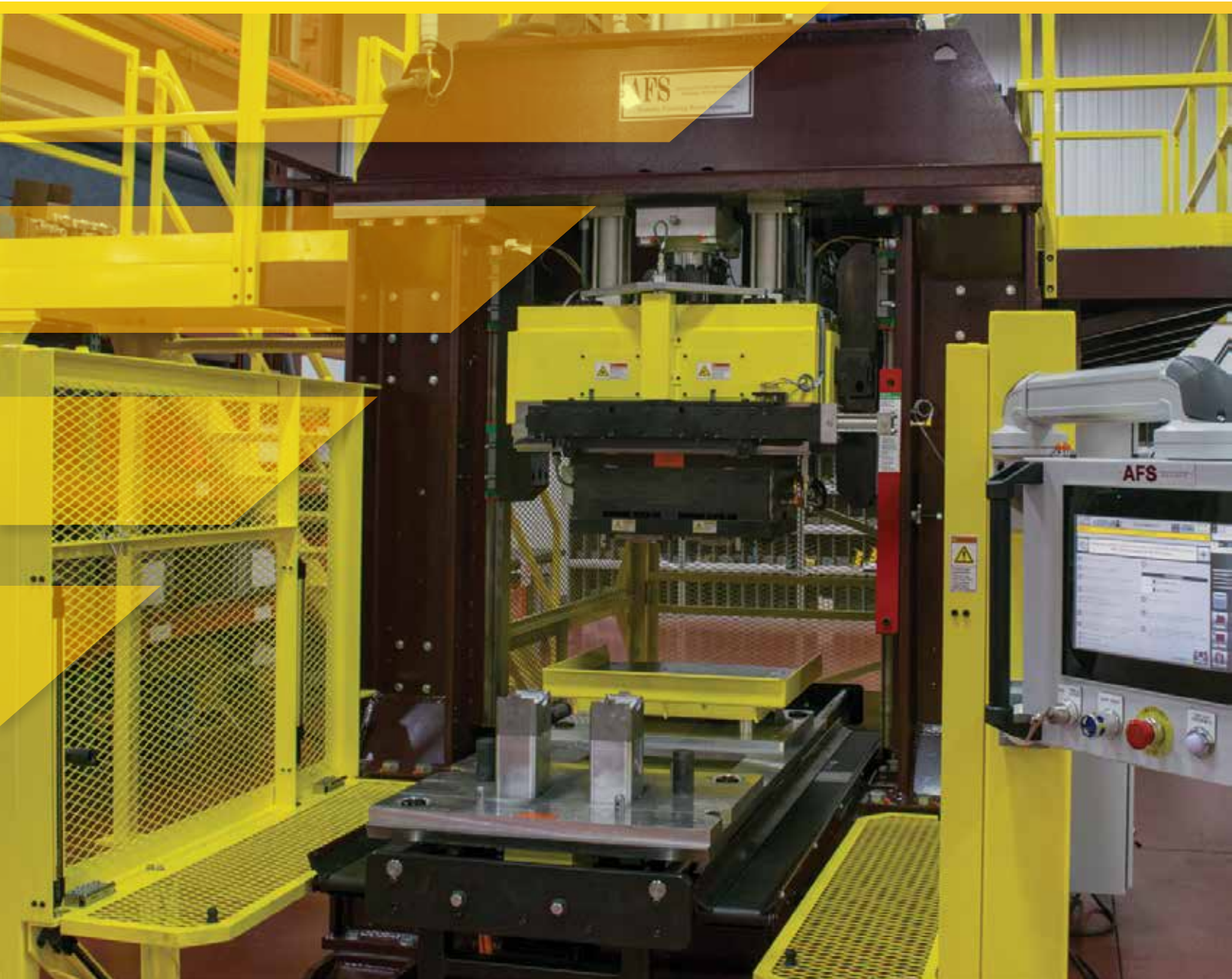




Mid to High Volume Trim Press

Castings, Quality Finished, Faster



Eliminate Foundry Finishing Room Bottlenecks



Watch video

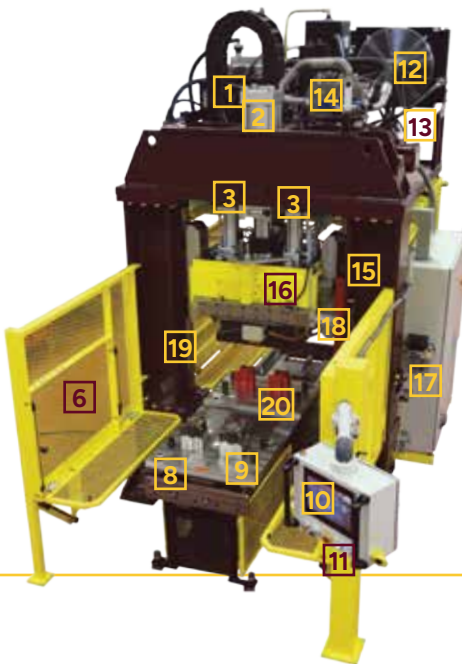
ATS designs and builds the most advanced line of Trim Press Systems available for Foundry Finishing Rooms. Our engineered craftsmanship process takes your business' budget, product and ROI needs into account to deliver the solution best suited to improve your production. Choose our Mid to High Volume line for unmatched rigidity and long-lasting solutions.

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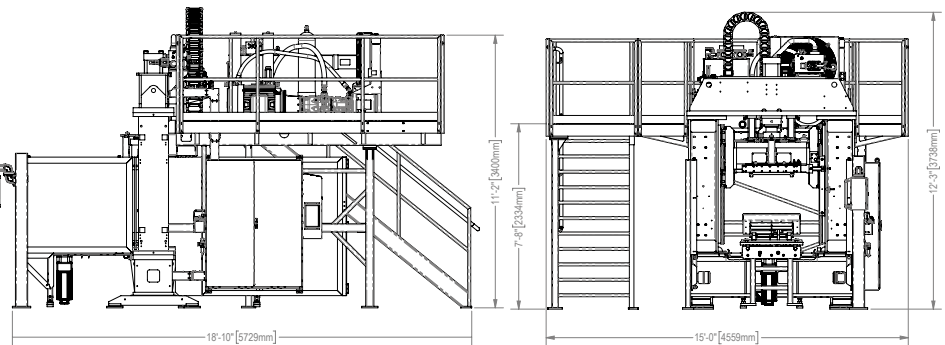
Various Models and Options

Castings, Quality Finished, Faster

- **Heavy-duty frame** – Engineered for the toughest foundry environments
- **Hi-speed shuttle or dial table** – Load and trim at the same time for more efficient finishing
- **Finishing Speed** – Eliminate foundry room bottlenecks
- **Tooling savings** – Lower residual tooling costs and one-time investment for built-in guiding. Rigidity extends tooling cutter life
- **Various models and options** – Multiple frame size and tonnage options available to suit your needs



Heavy Duty Trim Press with Shuttle: Up to 75 Ton



Approach Speed	Trim Speed	Retract Speed	Retract Speed
600 IPM	240 IPM	550 IPM	550 IPM

Unmatched Rigidity, Precision Guiding, Fast Finishing

- | | | |
|--|--|---|
| <ul style="list-style-type: none"> 1. 200 Gallon HPU Reservoir 2. Main Hydraulic Cylinder 3. Knockout/Hold Down Cylinders (8" Stroke) 4. ≈ 34" Vertical Capacity (ram stroke ≈ 24" / shut height ≈ 10") 5. Main Ram & KO LVDT Sensors (not pictured) 6. (4) Safety Light Curtains Sets (right side, rear – not pictured) 7. Operator Height: ≈ 33" from floor to top face of shuttle platen | <ul style="list-style-type: none"> 8. 40" Servo Driven 2 Position Shuttle (500ms A-B move time) 9. Bed Size: Accommodates up to ≈ 24" x 34" plate size trim tooling 10. 10" HMI (13" optional) 11. E-stop, Fault Reset, and Mute Indicators 12. HPU Air Cooling System (water optional) 13. 75 HP Hydraulic Pump Motor 14. High performance proportional control manifold | <ul style="list-style-type: none"> 15. Pad-lockable Safety Support 16. Integrated Casting Hold Down/ Knockout Box with part position sensing system 17. Automatic Guide Way Lubricator 18. Way System with roller bearing housings 19. Precision Linear Guide 20. Discharge to Nest(s) or Automatic Discharge Tray 21. Cycle Start Illuminated Touch Button (not pictured) |
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